

Date: Friday, 11/07/2008 10:25:37 AM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 350 UTILITY-POD ACCESSORIES KIT		
Job Number	: 40439					
Estimate Number	: 10244					
P.O. Number	:		Part Number	: K10002		
This Issue	: 11/07/2008	S.O. No. :	Drawing Number	: K10002 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	: A		
Previous Run	: 36305		Material	:		
Written By	:		Due Date	: 05/08/2008		
Checked & Approved By	: JUD 08.7.11		Qty:	2	Um:	Each
Comment	: Est Rev:C 00.06.26 Revised per ECN 296, new dwg K10002 rev. A EC Est Rev: D 07.01.12 Document Record for copying bluefile rmv KJ					
Additional Product						
Job Number:						
Seq. #:	Machine Or Operation:	Description :				
1.0	PACKAGING 1	PACKAGING RESOURCE #1				
Comment: PACKAGING RESOURCE #1 Pick Packing Kit <i>chg 002</i>						
2.0	D22301	Lug				
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch <i>39316</i>						
3.0	D22303	Lug				
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch <i>39404</i>						
4.0	D23241	Strut Assembly				
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch <i>B36749</i>						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 11/07/2008 10:25:37 AM

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Drawing Name: 350 UTILITY-POD ACCESSORIES KIT

Job Number: 40439

Part Number: K10002

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 D2523 Mounting Braket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number
2 D2523Description
Mounting Bracket

Batch

36395

AS 08/07/11 (x2)

6.0 D2524 Bracket Clamping



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number
2 D2524Description
Side Plate

Batch

36396

AS 08/07/11 (x2)

7.0 AN37A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number
4 AN3-7ADescription
BoltBatch
M5288

AS 08/07/11 (x2)

8.0 AN315A Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number
8 AN3-15ADescription
BoltBatch
M101780

AS 08/07/11 (x2)

9.0 AN412A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number
1 AN4-12ADescription
BoltBatch
M105143

AS 08/07/11 (x2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number: 40439

Part Number: K10002

Job Number:



Seq. #:	Machine Or Operation:	Description :
10.0	AN413A	Bolt
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s) Qty Part Number 8 AN4-13A Description Batch	M107959
11.0	AN416A	Bolt
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number 4 AN4-16A Description Batch	M19278
12.0	AN960JD10	Washer
	Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s) Pick: Qty Part Number 24 AN960JD10 Description Batch	M65442
13.0	AN960JD416	Washer
	Comment: Qty.: 26.0000 Each(s)/Unit Total : 52.0000 Each(s) Pick: Qty Part Number 26 AN960JD416 Description Batch	M107939
14.0	MS21042L3	Nut
	Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s) Pick: Qty Part Number 12 MS21042-3 Description Batch	M107465

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Job Number: 40439

Part Number: K10002

Job Number:



Seq. #:	Machine Or Operation:	Description :
15.0	MS21042L4	Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 26.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
13	MS21042L4	Nut (or MS21042-4)	M67478
1	Document package from Step 2		



AS 08/07/11 (x2)

16.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



AS 08/07/11 (x2)

Comment: INSPECT 100% KITS FOR COMPLETENESS

17.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP k10002

Location: *Ready*

AS 08/07/11 (x2)

18.0 QC21 FINAL INSPECTION/W/O RELEASE



08/07/15 (x2)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10002	REV. A SHEET 1 OF 1
DATE 00.06.01		TITLE HELI-UTILITY POD KIT	SCALE NTS
A	00.06.01	NEW ISSUE	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING HELI-UTILITY-POD INSTALLATIONS:

AIRCRAFT	INSTALLATION
AS350	D350-602-011
	D350-602-012

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10002	D350-602-011 D350-602-012
D2230-1	4	4
D2230-3	4	4
D2324-1	1	1
D2523	2	2
D2524	2	2
AN3-7A	4	4
AN3-15A	8	8
AN4-12A	1	1
AN4-13A	8	8
AN4-16A	4	4
AN960JD10	24	24
AN960JD416	26	26
MS21042-3 (OR L3)	12	12
MS21042-4 (OR L4)	13	13

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *40439*

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